

PATENT CLAIMS

1. Components for positioning devices of vehicle seats that can be welded together, whereby the one component (1) exhibits at least one circulatory embossing (1f; 1g) that protrudes beyond its surface (1h) toward the connection side and that engages in a complementary recess (2a; 2b) of the other component (2) and that can be pressed into the recess during a resistance welding process,
characterized in that
at least one of the components (1) exhibits on the side spaced from the circulatory embossings (1f; 1g) additional embossings (1a; 1b, 1c) that limit the impression depth of the circulatory embossing (1f; 1g) of the one component (1) into the recess (2a; 2b) of the other component (2) such that the surfaces facing each other (1h; 2c) of the two components (1; 2) maintain a distance to one another.
2. Components as set forth in claim 1, characterized in that the additional embossings (1a; 1b; 1c) protrude each by the same height beyond the surface (1h) of the associated component (1).
3. Components as set forth in claim 1 or 2, characterized in that the circulatory embossing (1f; 1g) exhibits a round circumferential contour and engages in a round recess (2a; 2b) of the other component (2).
4. Components as set forth in at least one of the claims 1 to 3, characterized in that the round circumferential contour corresponds at least approximately to the circumferential contour of a truncated cone.
5. Components as set forth in at least one of the claims 1 to 4, characterized in that the additional embossings (1a; 1b, 1c) are oblong fins.
6. Components as set forth in at least one of the claims 1 to 5, characterized in that all embossings (1a; 1b; 1c; 1f; 1g) are provided at the same component (1).